

Date: Thursday, 04/09/2008 12:54:24 PM  
User: Linda Lacelle

Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HINGE DOOR PUSH-OUT WINDOW
<b>Job Number</b> : 41812	
<b>Estimate Number</b> : 13069	
<b>P.O. Number</b> :	<b>Part Number</b> : D35431
<b>This Issue</b> : 04/09/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3543 REV.B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 35722	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 11/09/2008 <b>Qty:</b> <u>2</u> <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A New Issue Rev B dwg 07-11-14 DD verified by:ec	

Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MACRLICS125	1/8" Polycast II Sheet
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**Comment:** Qty.: 1.7126 sf(s)/Unit Total : 6.8502 sf(s)  
Polycast II or plexiglass G .125"  
batch: 106174 IB 8-9-4

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
1-Cut as per Dwg D3543  
Dwg Rev: B IB 8-9-4  
Prog Rev: B  
2-Deburr if necessary



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

502/09/04 (2)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
1-Deburr if necceray  
2-Engrave P/N & B/N as per dwg D3543

SAN 08/09/04 (2)

Date: Thursday, 04/09/2008 12:54:25 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE DOOR PUSH-OUT WINDOW

Job Number: 41812

Part Number: D35431

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/04 (2)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Wrap window in plastic wrap

SAD 08/09/04 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 217

JS 08/09/05 (x2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/04

Job Completion



MF 08-09-08

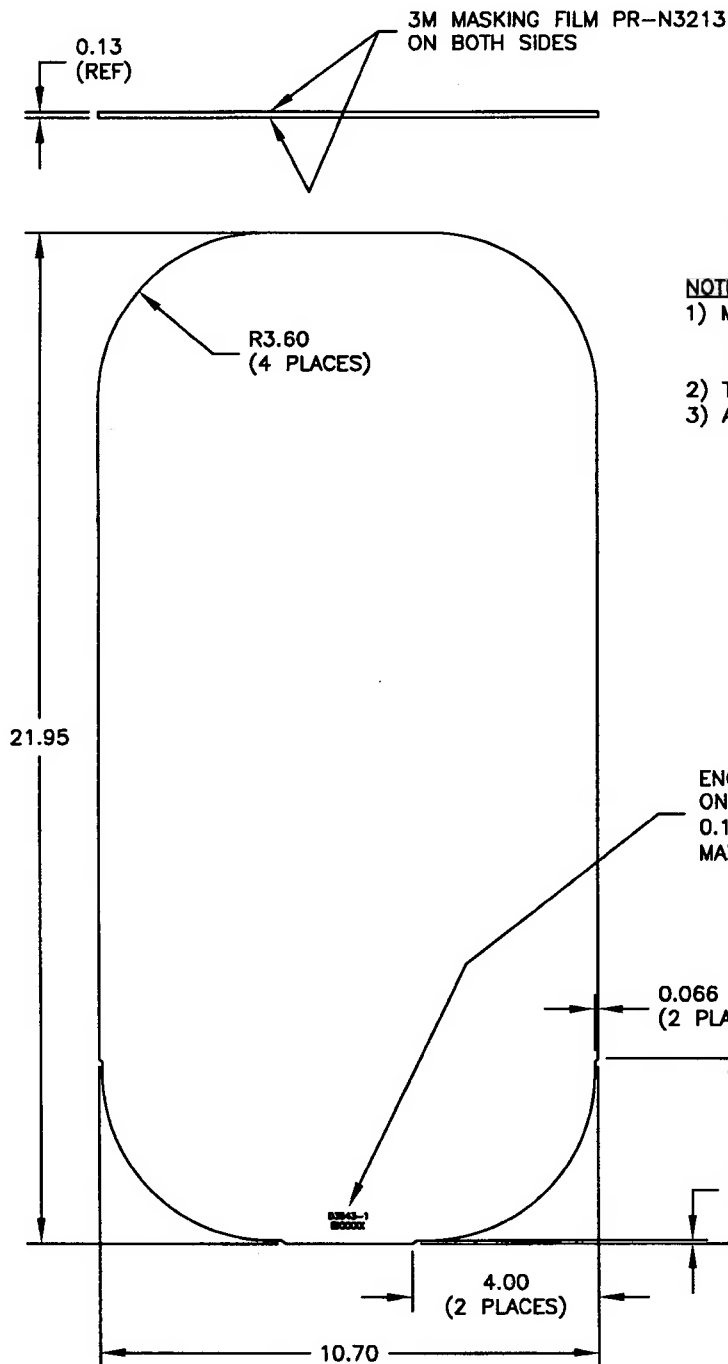
**DART**

DESIGN		DRAWN BY		DART AEROSPACE LTD	
CHECKED		APPROVED		HAWKESBURY, ONTARIO, CANADA	
DATE		DRAWING NO.		REV. B	
06.11.24		D3543		SHEET 1 OF 2	
		TITLE		SCALE	
		HINGE DOOR PUSH-OUT WINDOW		1:4	
A		06.08.01		NEW ISSUE	
B		06.11.24		REMOVE D3568-1 PLACARD; D3543-041 ASS'Y NOT REQUIRED ANYMORE	

## D3543-1 HINGE PANEL DOOR PUSH-OUT WINDOW

### NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS "G" CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



ENGRAVE P/N D3543-1 AND B/N ON LOWER EDGE. USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"

RELEASED

06.12.12

W/O 410/2

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED AT	APPROVED AT	DRAWING NO. D3543	REV. B
DATE 06.11.24		TITLE HINGE DOOR PUSH-OUT WINDOW	SHEET 2 OF 2
		SCALE 1:4	

RELEASED

06.12.12

**D3543-3 HINGE DOOR PUSH-OUT WINDOW FRAME**

**NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK ALUMINUM SHEET (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) IDENTIFY WITH DART P/N D3543-3 & B/N USING FINE POINT PERMANENT MARKER

